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The printing of the seventh edition of the book has provided the author with an opportunity to completely go through the text. Minor Additions and Improvements have been carried out, wherever needed. All the figure work has been redone on computer, with the result that all the figures are clear and sharp. The author is really thankful to M/s S.Chand & Company Ltd. for doing an excellent job in publishing the latest edition of the book.

This is the revised edition of the book with new chapters to incorporate the latest developments in the field. It contains approx. 200 problems from various competitive examinations (GATE, IES, IAS) have been included. The author does hope that with this, the utility of the book will be further enhanced.

The Book has been written to meet the need of First Year Mechnacial Engineering students of Anna University, for the course Manufacturing Technology-I. The author hopes that the matter will come up to the expectations of both the students and the teachers.

A text book of Manufacturing Technology-II. is the result of persistent demand from the students and teachers of various Technical Institutes affiliated to university of Tamil Nadu. The book fully covers the contents of the syllabus of the course: ME 1203, Mechanical Technology-II, taught to undergraduate Mechanical Engineering students of the University. The author sincerely hopes that the book will meet the needs of the readers.

he book discusses traditional and non-traditional machining methods. For each method, it provides the theory, describes the equipment available, explains the process and gives a large amount of practical data. The traditional metal cutting processes covered are turning, boring, planning, slotting, shaping,

drilling, reaming, deep-hole drilling, trepanning, milling practice, broaching, grinding processes, gear cutting practice, thread production, honing, lapping, super finishing and burnishing. The non-traditional processes include EDM, ECM, CHM, USM, AJM, LBM, EBM, PAM and IBM. Over a hundred of the latest ISI and ISO standards related to the processes discussed are included.

With the unprecedented increase in the world's population, the need for different food processing techniques becomes extremely important. And with the increase in awareness of and demand for food quality, processed products with improved quality and better taste that are safe are also important aspects that need to be addressed. In this volume, experts examine the use of different technologies for food processing. They look at technology with ways to preserve nutrients, eliminate anti-nutrients and toxins, add vitamins and minerals, reduce waste, and increase productivity. Topics include, among others: • applications of ohmic heating • cold plasma in food processing • the role of biotechnology in the production of fermented foods and beverages • the use of modification of food proteins using gamma irradiation • edible coatings to restrain migration of moisture, oxygen, and carbon dioxide • natural colorants, as opposed to synthetic coloring, which may have toxic effects • hurdle technology in the food industry • the unrecognized potential of agro-industrial waste

Mc-Graw Hill Education is proud to announce the fourth edition of Manufacturing Technology, Volume 2 on Metal cutting and Machine Tools, by our well-known author P N Rao. With latest industrial case studies and expanded topical coverage, the textbook offers a deep knowledge of the ever-evolving subject. A dedicated section on chapter-wise GATE questions provide support to the competitive examinations' aspirants. This revised edition also maintains its principle of lucid presentation and easy to understand pedagogy. This makes the book a complete package on the subject which will greatly benefit students, teachers and practicing engineers. Salient Features: - Well organised description of equipment, from practical information to its process, supported with easy to understand illustrations, numerical calculation and discussion of the result. - Expanded topical coverage by adding One new chapter, on Micro-Manufacturing. Included new required topics like, Automation, Economics of Tooling, etc. - Latest Industrial Case Studies, like Turbine Blade Machining, Welding Fixture, etc.

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